

# **PARTS MANUAL**

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**R1.4/1.6 - R1.6HD - R1.6N - R2.0  
R2.0HD - R2.5  
(D435)**

**CUSTOMER EDITION**

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***HYSTER***



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This Parts Manual is divided into 15 major sections which are listed above. Quick reference to these sections can be made by placing the right thumb on the tab of the desired section, bending the book back and thumbing the pages to the corresponding tab.



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manual**

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**ABBREVIATIONS QUICK REFERENCE SHEET**

Listed below are abbreviations used in parts manuals to denote the following expressions:

<b>TERM</b>	<b>DEFINITION</b>	<b>TERM</b>	<b>DEFINITION</b>
Amp	Amperes	FRE	Freezer Environment
AR	As Required	in.	inches
BDI	Battery Discharge Indicators	LPG	Liquefied Petroleum Gas
BWI	Brush Wear Indicator	MAP	Manifold Absolute Pressure
CE	Communicator End	mm	millimeters
CRE	Corrosive Environment	MSTS	Microprocessor Spark Timing System
D/B	Date Break	NPT	National Pipe Threads
dbA	Decibel "A" Scale	O/S	Oversize
DE	Drive End	PTO	Power Take Off
ECH	Empty Container Handler	RPM	Revolutions per Minute
ECH-3	Empty Container Handler - 3 High Stacking	S/N	Serial Number
ECH-4	Empty Container Handler - 4 High Stacking	TMM	Truck Management Module
ECH-5	Empty Container Handler - 5 High Stacking	UL Type D	Diesel-Powered Safety Rating
ECH-6	Empty Container Handler - 6 High Stacking	UL Type DS	Diesel-Powered Safety Rating
ECH-7	Empty Container Handler - 7 High Stacking	UL Type E	Battery-Powered Safety Rating
ECM	Electronic Control Module	UL Type EE	Battery-Powered Safety Rating
ECN	Engineering Change Notice	UL Type ES	Battery-Powered Safety Rating
EEPROM	Electrically Erasable Programmable Read Only Memory	UL Type G	Gasoline-Powered Safety Rating
EPA	US Environmental Protection Agency	UL Type GS	Gasoline-Powered Safety Rating
EPROM	Electrically Programmable Read Only Memory	UL Type LP	Gas-Powered Safety Rating
		UL Type LPS	LP Gas-Powered Safety Rating
		U/S	Undersize
		UL	Underwriters Laboratory
		V	Volts

## HOW TO USE THE ILLUSTRATED PARTS MANUAL

This parts manual describes and illustrates assemblies, subassemblies, and detail parts needed for service replacement.

The different constructions are indicated by keys and footnotes. The callouts correspond to descriptions found on the next page.

The diagram illustrates the structure of the parts manual with the following sections and callouts:

- 1:** TABLE OF CONTENTS
- 2:** SECTIONS
- 3:** Description and page reference for ACCELERATOR/MONOTROL PEDAL
- 4:** SECTION 11 NUMERICAL INDEX
- 5:** Detail parts list for TRANSMISSION HOUSING
- 6:** SECTION 11 NUMERICAL INDEX (repeated)
- 7:** TRANSMISSION HOUSING (S/N G160-2628)
- 8:** Detail parts list for TRANSMISSION HOUSING (repeated)
- 9:** Detail parts list for TRANSMISSION HOUSING (repeated)
- 10:** TRANSMISSION HOUSING (repeated)

**SECTION 11 NUMERICAL INDEX**

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	5-13	32	1-4	45		6-26	65	16882
12921	3-12	10	5-9	16	16483	6-26	48	16989
14269	5-5	8	5-13	16	16484	6-11	3	17051
				42		6-11	9	17051
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**TRANSMISSION HOUSING (S/N G160-2628)**

KEY:  
A: Diesel  
B: Gasoline and LPG

ITEM	PART NO.	DESCRIPTION	QTY	
			A	B
1	2023418	Transmission	1	1
2	2023329	Transmission	1	1
3	2064470	Case	2	2
4	2023418	Bearing Cap	4	4
5	296426	Washer	1	1
6	293692	Capscrew	2	2
7	2021390	Cover	4	4
8	1371656	Collar Pin	1	1
9	2021329	O-Ring	4	4
10	2021915	Plug	22	22
11	2021675	Housing	39	39
12	2021336	Pin	1	1
13	287860	Capscrew	1	1
14	292682	Lockwasher	8	8
15	2021345	Hydraulic Pump (see Figure 6-6)	8	8
16	214364	Gasket	1	1
17	296418	Capscrew	1	1
18	2021388	Washer	1	1
19	2021389	Temperature Switch	9	9
20	2021383	Breather	9	9
21	292515	Dipstick	2	2
22	136692	Capscrew	3	3
23	292527	Nut	3	2
24	292531	Capscrew	4	4
25	292693	Capscrew	4	4
26	293637	Lockwasher	1	1
	296420	Capscrew	1	1
	996403	Washer	1	1
	996405	Transmission Kit (Include Item 7)		
		Transmission Kit (Include Item 14)		

This Parts Manual is divided into 11 major sections which are listed above. Quick reference may be made by placing the right thumb on the tab of the desired section, bending the bottom edge of the cover to the corresponding tab.

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HP990135

## HOW TO FIND THE DESIRED PART NUMBER

### WHEN THE PART NUMBER AND THE NEXT HIGHER ASSEMBLY IS NOT KNOWN:

1. Determine the function and application of the part required. Turn to the Sections Page. Choose the general area of reference most likely to include the part.
2. Turn to the section you chose. Use the Section Table of Contents to determine the assembly which would normally contain the part required. Then locate the part on the assembly breakdown page.

### WHEN THE PART NUMBER IS NOT KNOWN AND THE NEXT HIGHER ASSEMBLY IS KNOWN:

3. Determine the assembly the required part is used on. Turn to the Table of Contents (Page i).
4. Locate the assembly the required part is used on and turn to the page indicated for that assembly. Then locate the part on the assembly breakdown page.

### WHEN THE PART NUMBER IS KNOWN:

5. Use the Numerical Index (Page 15-1) to find the part number. Turn to the page listed and locate the part as indicated by the item number.

### GENERAL:

The assembly breakdowns include part numbers, descriptions, quantities required, keys and footnotes to help in selecting correct parts.

6. Parts Supersession Information. Part numbers that have this history will be displayed in the parts list in the order that they were superseded (from oldest to newest). The superseded part numbers will be shown with a line through them.

Five periods in the PART NO. column (. . . . .) indicate that the part is either *Not Serviced Separately* or there is a reference to another figure. A figure reference is denoted by a pointing hand followed by a figure number in the DESCRIPTION column (☞ Figure 10)

7. Keys are used to show two or more similar assemblies, RH and LH assembly parts, etc. Select the appropriate key, "A", "B", "C", "D", or "E" and the corresponding quantity column to find the required parts. Two periods in the QTY column (..) indicate that the part is not used for that assembly.
8. Indented descriptions under the DESCRIPTION column are used to indicate assemblies and

subparts of assemblies. In the example on the previous page, *BEARING CAP* (Item 2) is a subpart of the major assembly *CASE*.

9. Quantities shown are for one assembly. The quantities of the subpart *BEARING CAP* are indicated as two and two. This means two per *CASE* assembly.
10. Serial number breaks identify the most current parts information and are shown as follows:
  - **S/N D001H2628**  
Indicates last serial number affected.
  - S/N D001H2629** →  
Indicates the first serial number affected.
  - S/N D001H1553** ↔ **S/N D001H3291**  
Indicates a range of serial numbers affected.

ECN numbers for pending serial numbers are shown to allow for the inclusion of the most current parts information and are identified as follows:

→ **S/N Pending Per ECN 63243**

Indicates a pending serial number for last unit affected.

**S/N Pending Per ECN 63243** →

Indicates a pending serial number for first unit affected.

Date breaks are used to indicate when a change occurred but a subsequent serial number break was not recorded. This is an arbitrary date usually based on the ECN release and are identified as follows:

→ **D/B 3/00**

Indicates that a change occurred sometime within that month for the item affected.

**D/B 3/00** →

Indicates that a change occurred sometime within that month for the item affected.

**D/B 3/00** ↔ **D/B 4/00**

Indicates a range of production dates of the item affected.

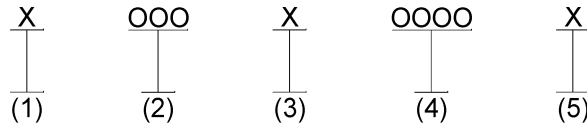
Contact your local dealer for Hyster lift trucks for serial number information for items with a ECN or a date break.

### ORDERING PARTS:

When ordering replacement parts, give the unit serial number, part number, name of part and quantity required.

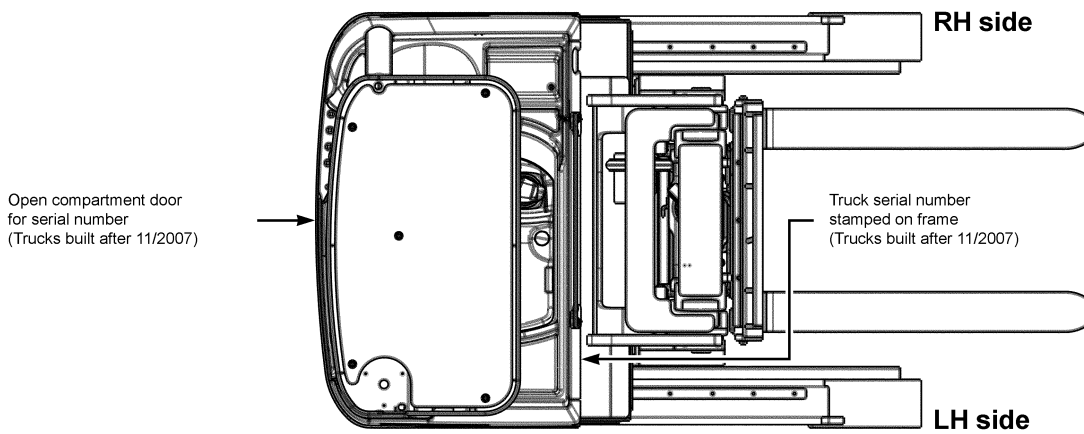
For any further information on parts, service, or ordering, consult your local dealer for Hyster lift trucks.

## IDENTIFICATION OF TRUCK SERIAL NUMBERS



- (1) and (2) The first letter and three numbers indicate the truck unit code.
- (3) The second letter indicates the plant of manufacture.
- (4) The four or five digit number indicates the production sequence number of the truck.
- (5) The final letter indicates the year of manufacture starting with "A" in 1957, 1980, and 2003. The letters "I", "O", and "Q" will not be used.

For pending serial numbers contact your local dealer for Hyster lift trucks.



BP990007

Parts referred to in this book as right or left hand parts are in accordance with the illustration above.

**PUBLICATIONS**

Every new lift truck is provided with an OPERATING MANUAL. This manual has information that the operator must know for inspection and operation of the lift truck.

SERVICE MAINTENANCE MANUALS, which provide service and overhaul procedures, and PARTS

MANUALS with complete replacement part identification, are available at a nominal fee from your Hyster dealer to assist users in effectively maintaining Hyster lift trucks in a safe, useful condition. See the list below for information on ordering specific publications for this model lift truck.

PUBLICATION	HYSTER PART NUMBER
Operating Manual (North America) .....	Not Available
Operating Manual (Europe) .....	
Service Manual (Complete) (North America) .....	Not Available
Service Manual (Complete) (Europe) .....	4065749
Parts Manual.....	





**1**

**FRAME**



**SECTION 1**  
**FRAME**

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